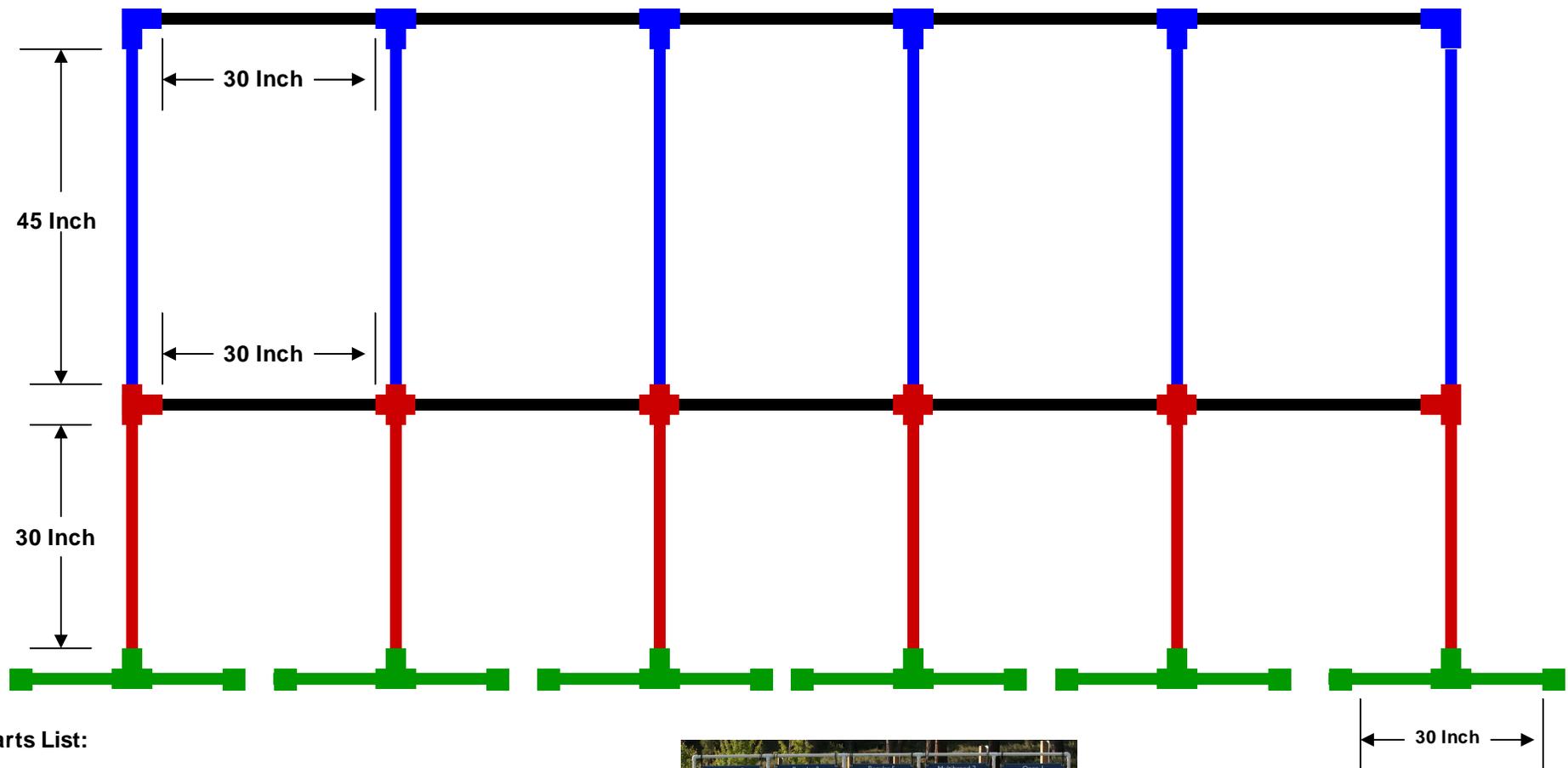


Scoreboard Frame Construction Plans



Parts List:

	90's = 2 ea	45 Inch Lengths PVC = 6 ea
	T's = 12 ea	30 Inch Lengths PVC = 16 ea
	Cross's = 4 ea	15 Inch Lengths PVC = 12 ea
	Caps = 12 ea	(All PVC 1 Inch Schedule 40 and adds up to approximately 90 feet)



Notes:

1. Pieces of same color are glued together.
2. Glued parts may be assembled to make frame and may be disassembled and put into bags for storage.
3. Signs are 18" H By 27" W, are grommetted at the corners and are attached to frame with "Ball Bungees." Approx. 40 were needed for the pictured configuration with add'l signs.